

STYLING SPECIFICATIONS

Buchanan High School Band – Buchanan, MI

BANDSMAN COAT

FABRIC: 11-11.5oz 100% Synthetic, Xtreme-Dri Fabric

STYLE: Fully constructed, waist length canopy coat with center back zip, back cut straight and centerpoint notch in front.

BACK CLOSURE: Back butted black nylon zipper that zips down.

SPECIAL DETAILS: Black full coat lining. Coat will have special $\frac{3}{4}$ " thick firm foam shoulder pads that come with nylon tricot covering. Sleeves will have freedom of movement and are adjustable with snap tape on two sides of the inner sleeve.

FRONT TRIM: Front of coat on the right will be Xtreme Dri Fine Wine Maroon fabric. There is an insert seam that starts at the right shoulder/neck and slightly rounds all the way down to a point past the left coat bottom.

Left of insert seam will be Xtreme Dri Divine White fabric with sublimation Right side to show white and streaking left into Raven Black. There should be NO GREY midsection when transferring to black. There will be 5 solid black lines that are slightly slanted across coat front. Centered on each stripe will be a silver sparkle stripe.

There is a 1" black stripe centered on the insert seam and outlining the left coat panel. On this black stripe at the end of each of the 5 sublimated black stripes will be one 30L Nickel Dome button that is sewn on.

BACK & TAIL TRIM: Back of coat of Xtreme Dri Raven Black. No Trim.

COLLAR: Collar of Xtreme Dri Raven Black. Square comfort collar that opens in the back. No mylar, no collar liner and no hook and eye. Each layer of fabric fused with heavy fusing and reinforced with two layers of pellon and two rows of $\frac{1}{2}$ " stiff horsehair braid sewn inside collar.

SHOULDER STRAPS: Shoulder straps of Xtreme Dri Raven Black. Straps will be rectangular with no trim. Each strap buttons down with 1 30L Nickel Dome button.

UPPER SLEEVE TRIM: Right sleeve of Xtreme Dri Fine Wine Marron and the left sleeve of Xtreme Dri Raven Black. Fully lined 50/50 sleeves that have "Freedom of Movement" and are adjustable length using snap tape. On both sleeves set in arc of Plain Black "BUCHANAN". Right sleeve of black direct swiss. Left of Madiera #1385

BANDSMAN JUMPSUIT

FABRIC: 11-11.5oz 100% Synthetic, Xtreme-Dri Raven Black Fabric

THE JUMPSUIT WILL HAVE THE FOLLOWING FEATURES:

Front zipper	XX
Back zipper	
Adjustable side zippers	
Browne outlet	XX
FOB wallet pocket	XX
French fly	
Heavy Lycra side gussets	
Hip pocket	
Side pockets	
Built-in suspenders	XX
Hemmed	

SPECIAL DETAILS: Racerback jumpsuit with 18" Legs with 1 ¼" suspenders of jumpsuit fabric. NO waist darts in front. Waist darts in back. Additional piece of black elastic in back of suspenders. Nylon slides on suspenders. 4 way reinforced crotch. Taped fly at front zipper with two snaps at top of zipper. Snap tape in on the back side of seam allowance on the outseam and it is on the front side of the seam allowance on the inseam. Snaps will be placed 1" apart.

BANDSMAN HEADGEAR

STYLE: Flat top shako

PLUME HOLDER: Center front

VISOR: Black

TOP MATERIAL: Xtreme Dri Raven Black

SIDE MATERIAL: Xtreme Dri Raven Black

BANDS: Bottom only of Xtreme Dri Raven Black

ORNAMENT: (3) ¼" stripes of Silver Glamorous that start from the left side seam to the middle of the shako. Longest is the top stripe and tapering down. There is one 30L Nickel Dome tack back button at the end of each stripe. Stripes to be at the same angle as the coat front.

CHINSTRAP: Black with nickel buckle. Hook on back of shako to secure chinstrap upright when needed.

FRONT CHAIN: Silver front strap

SIDE BUTTONS: 45L nickel dome

DRUM MAJOR COAT

FABRIC: 11-11.5oz 100% Synthetic, Xtreme-Dri Fabric

STYLE: Fully constructed, waist length canopy coat with center back zip, back cut straight and centerpoint notch in front.

BACK CLOSURE: Back butted nylon zipper that zips down.

SPECIAL DETAILS: Full coat lining. Coat will have special $\frac{3}{4}$ " thick firm foam shoulder pads that come with nylon tricot covering. Sleeves will have freedom of movement and are adjustable with snap tape on two sides of the inner sleeve.

FRONT TRIM: Front of coat on the right will be Xtreme Dri fabric. There is an insert seam that starts at the right shoulder/neck and slightly rounds all the way down to a point past the left coat bottom.

Left of insert seam will be Xtreme Dri fabric with sublimation to match band coat design. There will be 5 solid lines that are slightly slanted across coat front. Centered on each stripe will be a silver sparkle stripe.

There is a 1" stripe centered on the insert seam and outlining the left coat panel. On this stripe at the end of each of the 5 sublimated stripes will be one 30L Nickel Dome button that is sewn on.

BACK & TAIL TRIM: Back of coat of Xtreme Dri fabric. No Trim.

COLLAR: Collar of Xtreme Dri fabric. Square comfort collar that opens in the back. No mylar, no collar liner and no hook and eye. Each layer of fabric fused with heavy fusing and reinforced with two layers of pella and two rows of $\frac{1}{2}$ " stiff horsehair braid sewn inside collar.

SHOULDER STRAPS: Shoulder straps of Xtreme Dri fabric. Straps will be rectangular with no trim. Each strap buttons down with 1 30L Nickel Dome button.

SLEEVES: Right sleeve of Xtreme Dri fabric and the left sleeve of Xtreme Dri fabric. Fully lined 50/50 sleeves that have "Freedom of Movement" and are adjustable length using snap tape. On both sleeves set in arc of Plain Block "BUCHANAN" of direct swiss.

DRUM MAJOR JUMPSUIT

FABRIC: 11-11.5oz 100% Synthetic, Xtreme-Dri Fabric

THE JUMPSUIT WILL HAVE THE FOLLOWING FEATURES:

Front zipper	XX
Back zipper	
Adjustable side zippers	
Browne outlet	XX
FOB wallet pocket	XX
French fly	
Heavy Lycra side gussets	
Hip pocket	
Side pockets	
Built-in suspenders	XX
Hemmed	

SPECIAL DETAILS: Racerback jumpsuit with 18" Legs with 1 ¼" suspenders of jumpsuit fabric. NO waist darts in front. Waist darts in back. Additional piece of elastic in back of suspenders. Nylon slides on suspenders. 4 way reinforced crotch. Taped fly at front zipper with two snaps at top of zipper. Snap tape in on the back side of seam allowance on the outseam and it is on the front side of the seam allowance on the inseam. Snaps will be placed 1" apart.

DRUM MAJOR HEADGEAR

STYLE: Flat top shako

PLUME HOLDER: Center front

VISOR: Silver

TOP MATERIAL: Xtreme Dri Divine White

SIDE MATERIAL: Xtreme Dri Divine White

BANDS: Bottom only of Xtreme Dri Divine White

ORNAMENT: (3) ¼" stripes of Silver Glamorous that start from the left side seam to the middle of the shako. Longest is the top stripe and tapering down. There is one 30L Nickel Dome tack back button at the end of each stripe. Stripes to be at the same angle as the coat front. Top and bottom of each stripe to be outlined in black.

CHINSTRAP: White with nickel buckle. Hook on back of shako to secure chinstrap upright when needed.

FRONT CHAIN: Silver front strap

SIDE BUTTONS: 45L nickel dome

ADDITIONAL ITEMS

GARMENT BAG: 600 Denier "PROTECTOR" bag with one color school imprint

SHAKO BOX: Must be Shako-Mate

DRUM MAJOR PLUME: 8" Maroon French Upright with silver mylar and nickel cup